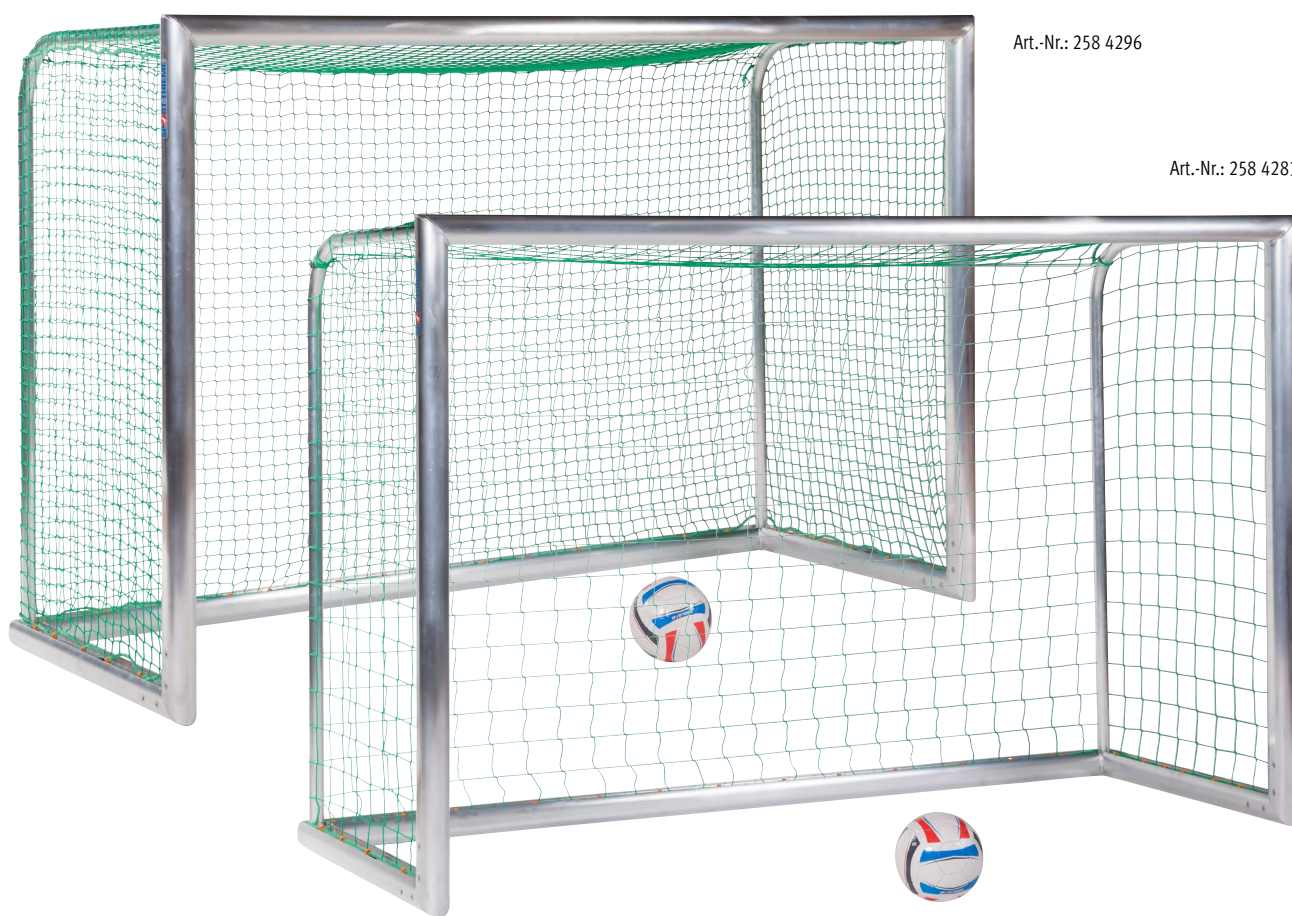


Sport-Thieme® „Professional Compact“ Aluminium Mini Training Goal

Thank you very much for choosing a Sport-Thieme product!

Please read the instructions fully before you assemble the equipment, so you can enjoy the product and safety is guaranteed. We are happy to answer any questions you may have.



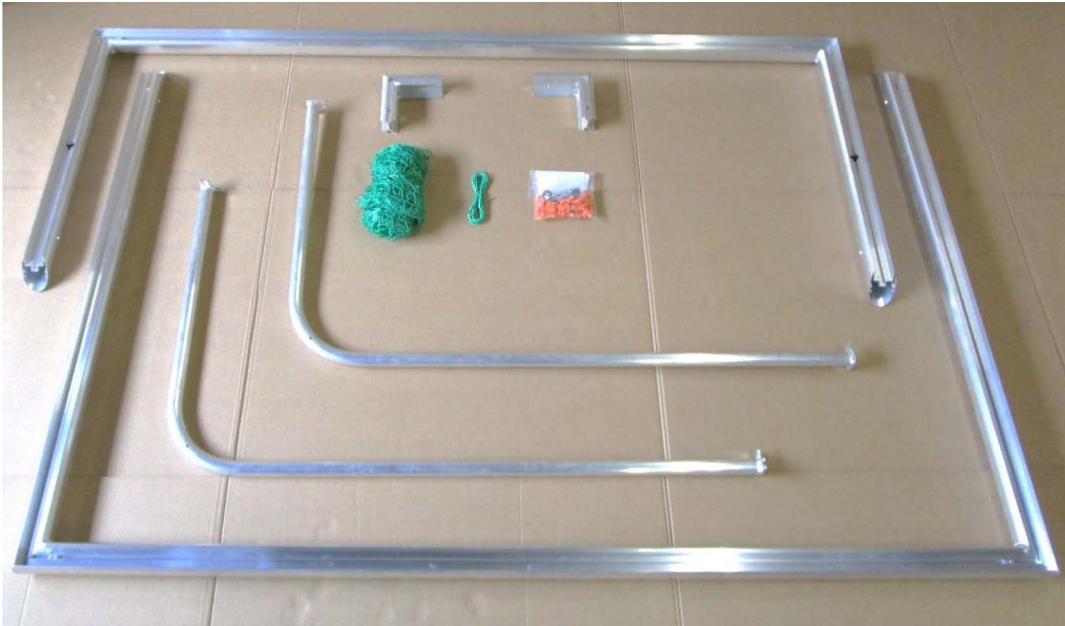
Art.-Nr.: 258 4296

Art.-Nr.: 258 4283

Assembly instructions for Art.-Nr. 258 4283/258 4296

1. Scope of delivery

Please check the following content before assembly.



Inhalt:

- 1x Welded bar/upright construction
- 1x Welded frame with bar holes
- 2x Net hoops, 1 left, 1 right
- 2x Aluminium corner connections
- 1x Net with fixing cord
- 1x Accessories



Accessories:

- 50x Safety system net holder
- 8x Hexagon socket cylinder screw DIN 912, M6 x 20
- 10x Washer DIN 9021, Ø 7.4
- 8x Safety hexagon socket screw DIN 7991, M8 x 16
- 2x Self-locking cap nut DIN 986, M6
- 2x Galvanized ring nut M6 x 50,
- 2x Black plastic cap, round Ø 28 mm
- 4x Nut 20 mm, M6
- 1x Hexagon screwdriver SW5, DIN 911
- 1x Assembly instruction

Assembly instructions for Art.-Nr. 258 4283/258 4296

2. Assembly of the goal

We recommend to mount the goal on the grass or on a suitable surface to avoid damages of the profiles!

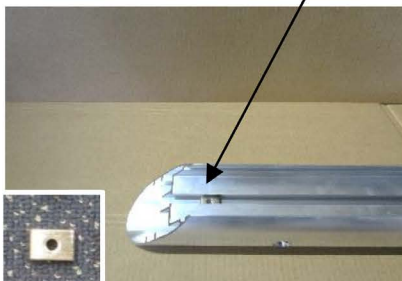
- a) Lay welded bar/upright construction on the ground with guide rail showing upwards.



b) Assembly of the goal frame:

First push 1 nut 20 mm, M6 each into the groove of upright profiles (see picture bottom left). Then push corner connections into the uprights and adjust lateral holes of uprights with threaded holes of corner connections. Now screw 2 safety hexagon socket screws DIN 7991, M8 x 16 (see bottom pictures).

push nut M6 into the groove

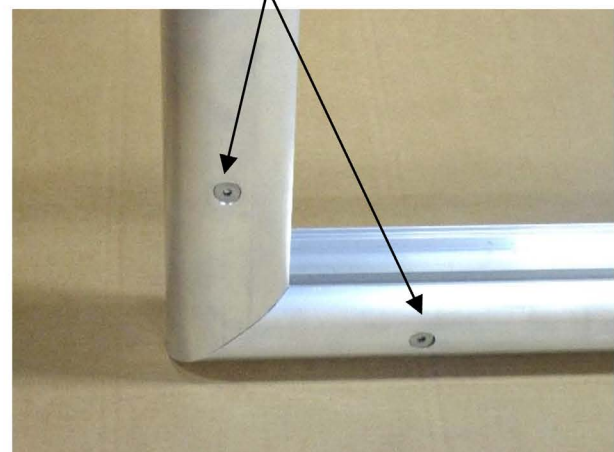
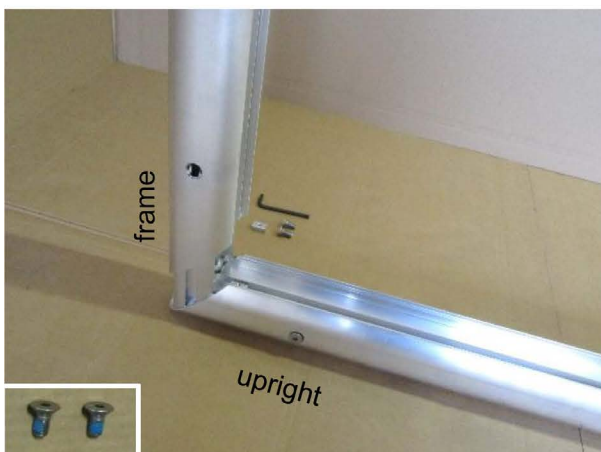


push corner connection into the upright



Stick open ends of frame on both corner connections and screw 2 safety hexagon socket screws each DIN 7991, M8 x 16 (see picture bottom right). Adjust corners and tighten all screws.

safety hexagon socket screws
M8 x16



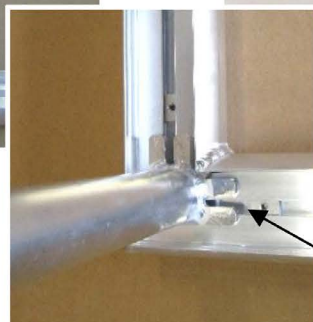
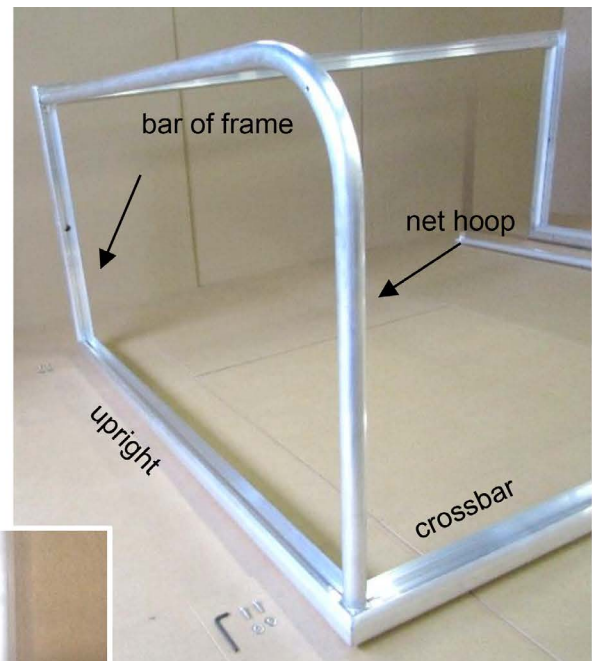
Assembly instructions for Art.-Nr. 258 4283/258 4296

current state of assembly:



c) Preparation of net hoop assembly:

Place net hoops on frame construction. Check correct position of right and left hoop (see picture bottom mid)



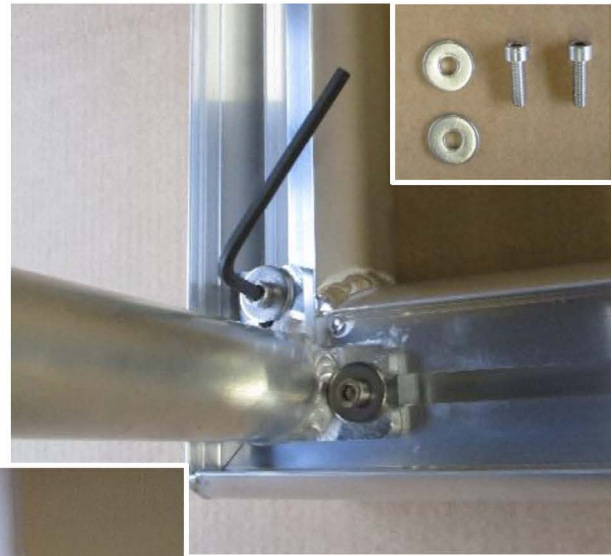
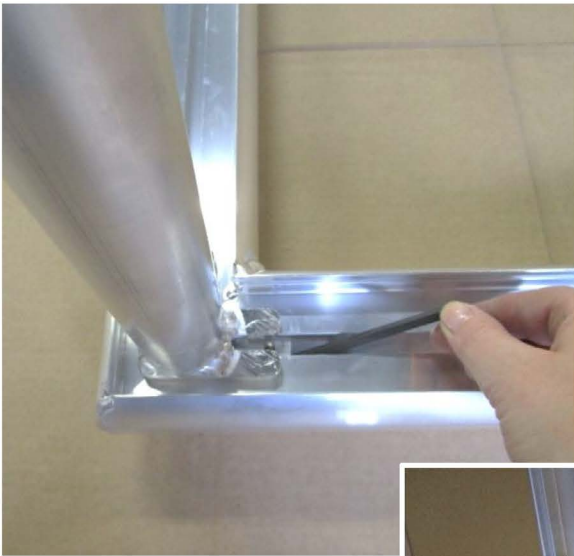
Slot to the frame inside.
Correct position of right and left hoop.

Assembly instructions for Art.-Nr. 258 4283/258 4296

We are your team!

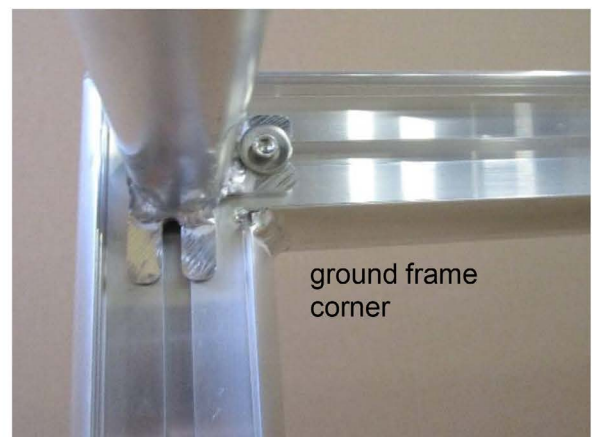
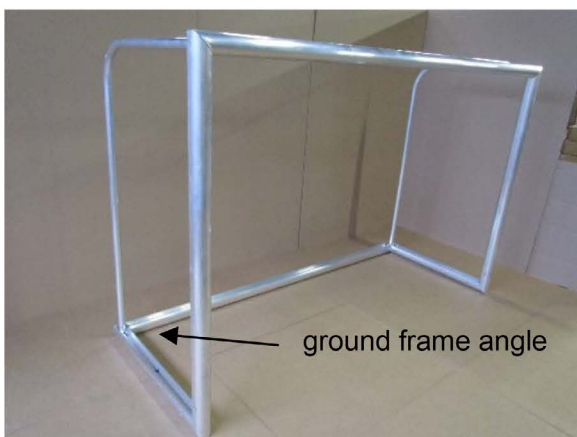
Fixing of net hoop at the top:

Push nuts (position angle crossbar/upright) already provided in the upright below the slotted plate of the net hoop (see picture bottom left). Stick 2 washers DIN 9021, DIN 912, Ø 7.4 mm on 2 hexagon socket cylinder screws DIN 912, M6 x 20 and then screw the net hoop in the nuts (see picture bottom right and mid).



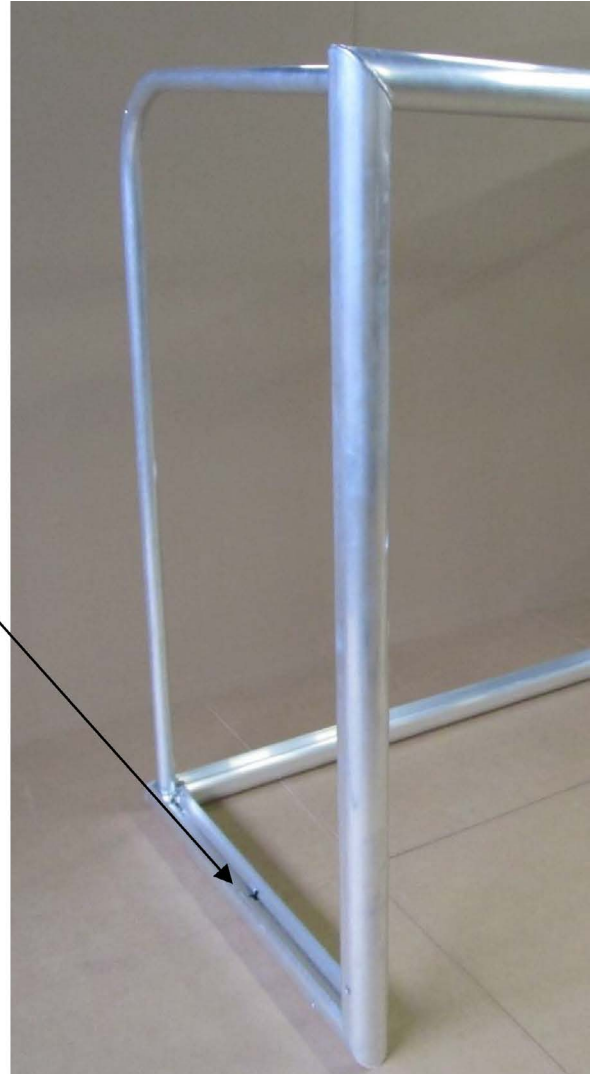
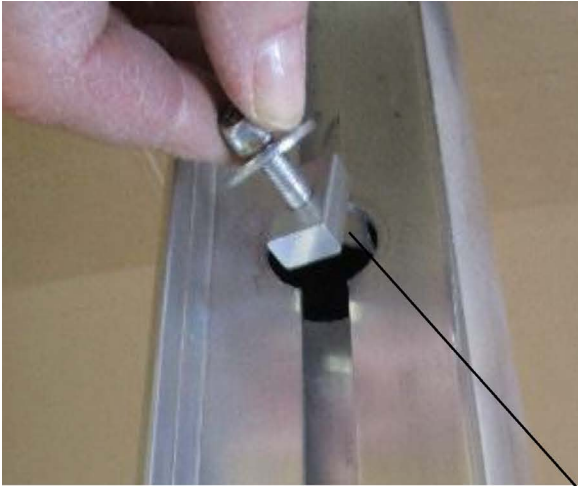
Fixing of net hoop at the bottom:

First erect the goal (see picture bottom left). Push the nut already provided in the ground frame angle below the slotted plate of the net hoop. Stick 1 washer DIN 9021, DIN 912, Ø 7.4 mm on 1 hexagon socket cylinder screw DIN 912, M6 x 20 which is then to be screwed in the nut to fix the net hoop (see picture bottom right).



Assembly instructions for Art.-Nr. 258 4283/258 4296

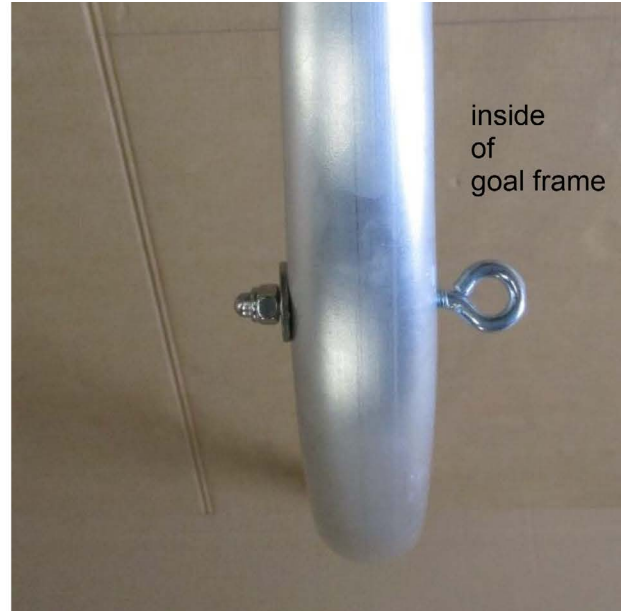
Now screw 1 hexagon socket cylinder screw DIN 912, M6 x 20 and 1 nut 20mm, M6. Then insert the screwed fastening through the hole in the ground bar (see 1st picture bottom left) and push it below the other side of the slotted plate of the net hoop (see 2nd picture bottom left). Adjust net hoop and tighten all screws.



Assembly instructions for Art.-Nr. 258 4283/258 4296

d) Fixing of ring nut:

Stick from the inside 1 ring nut each M6x50 through the net hoop hole (position see bottom picture), add washer DIN 9021, Ø 7.4 mm and fix 1 self locking cap nut DIN 986, M6.
Take care that rings point to the inside.



Assembly instructions for Art.-Nr. 258 4283/258 4296

3. Assembly of the net

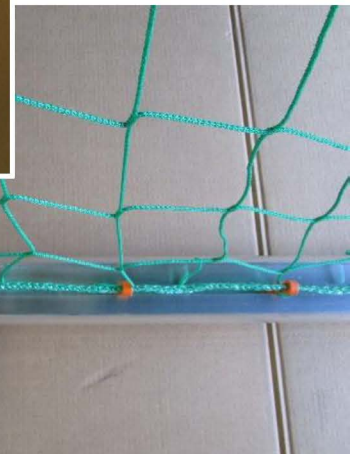
- a) At first fix net holders at the net rope. Bend open net holders a little and press rope into the holders. We recommend the following distribution of net holders:

Crossbar/ground tube : 12 pieces each

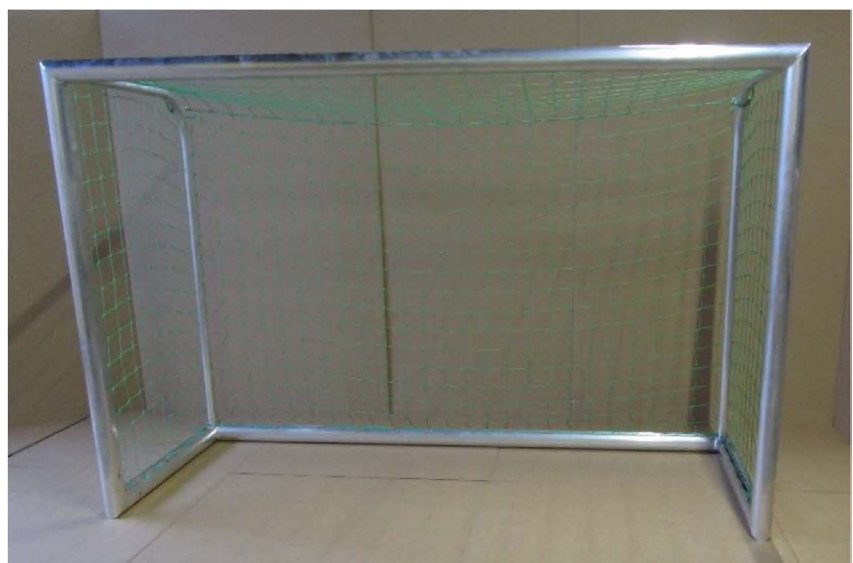
Upright : 8 pieces each

Ground bar : 5 pieces each

- b) After having mounted all net holders fix net at the goal construction. Stick net holders in the net hook rail and fix them with a 90 degrees' rotation. Use a thin screw driver if necessary.



- c) Fix the end of the enclosed cord in one ring nut and knot it well. Pull the cord through the net meshes and fix it at the top in the 2nd ring nut and knot it well.



- d) Dismantling of the net is also done by rotation of the net holders through 90 degrees. Use again a thin screw driver if necessary.

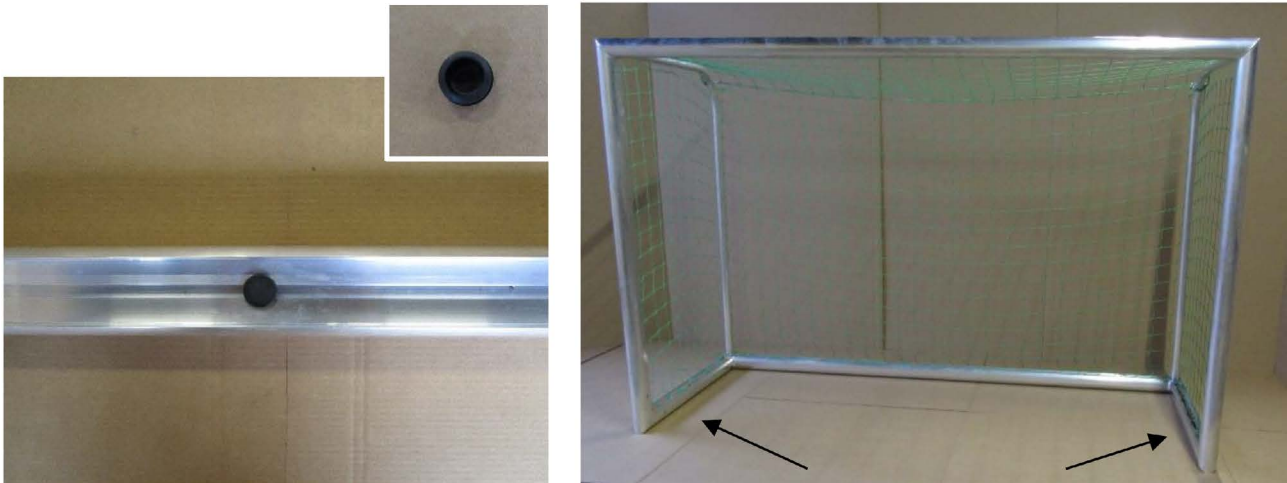
Assembly instructions for Art.-Nr. 258 4283/258 4296

4. Ground fixing

The ground bars are equipped with boreholes of 25 mm which serve to fix the special anchoring systems for the goal. Different systems are available (see Sport-Thieme accessories).

The anchoring system is not part of the delivery. The use of the goal without corresponding anchoring system is at your own risk.

If you do not use any anchoring system close both boreholes (positions see picture bottom right) with the supplied caps for safety reasons. Use a mallet if necessary.



5. Maintenance, safety and storage instructions

Check screwed fastenings regularly and change damaged and wearing parts if need be.

This goal is constructed only for soccer matches and not for other purposes.

Check all screwed fastenings before use and repeat it from time to time.

It has to protected against overturning at any time. Do not climb net or goal frame. It is not allowed to fix additional parts or extensions at the goal frame which may impair the safety of the goal (according to DIN EN 16579).

Notice: Due to our continuous quality check of products and equipment technical modifications are possible.

To avoid damage and misuse goals have to be stored secured and in an upright position when not in use.

Only use water for cleaning the surfaces. Do not use alcohol or any aggressive chemicals!