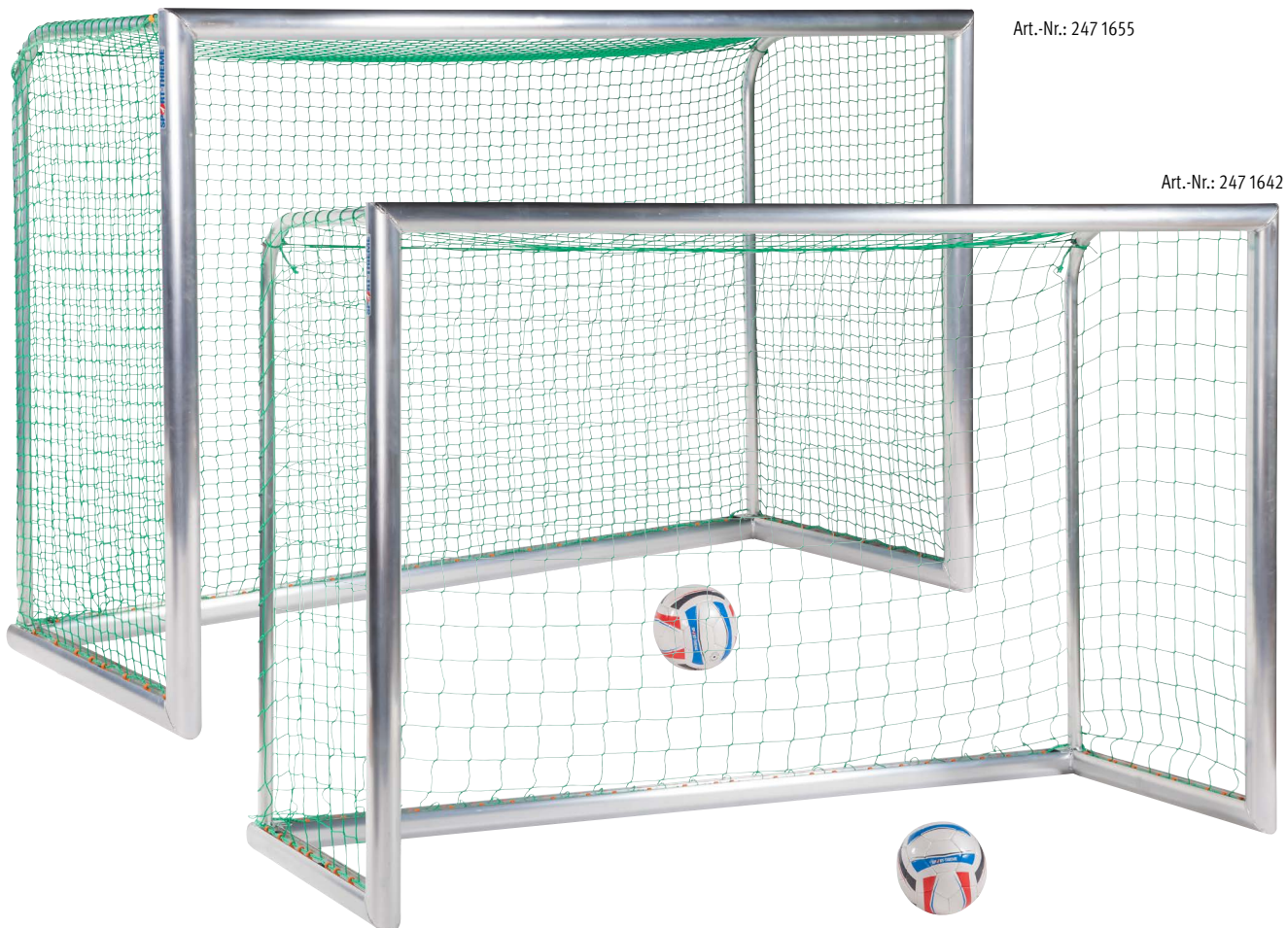


# Sport-Thieme® „Professional“ Aluminium Mini Training Goal

**Thank you very much for choosing a Sport-Thieme product!**

Please read the instructions fully before you assemble the equipment, so you can enjoy the product and safety is guaranteed.  
We are happy to answer any questions you may have.



## Assembly instructions for Art.-Nr. 247 1642/247 1655

### 1. Scope of delivery

Please check the following content before assembly.

1x Completely welded goal

1x Net with fixing cord

1x Accessories:

- 50 x safety system net holder
- 2 x washer DIN 9021, 7.4 mm
- 2 x self-locking cap nut DIN 986, M 6
- 2 x plastic stopper Ø 28mm
- 2 x ring nut M 6 x 50
- 1 x assembly instruction

### Accessories::



## Assembly instructions for Art.-Nr. 247 1642/247 1655

### 2. Assembly of the net

- a) Stick at first ring nut M 6 x 50 through the borehole of the net hoop and fix it with washer DIN 9021, 7.4 mm and self-locking cap nut DIN 986, M 6. Take care that the ring point to the goal inside.



- b) Then fix net holders at the net rope. Bend open net holders a little and press rope into the holders. We recommend the following distribution of net holders:

Crossbar/ground tube : 12 pieces each

Upright : 8 pieces each

Ground bar : 5 pieces each

- c) After having mounted all net holders fix net at the goal construction. Stick net holders in the net hook rail and fix them with a 90 degrees' rotation. If necessary use a thin screw driver.



- d) Fix one end of the attached cord in one of the ring nuts and knot it well. Pull the cord through the net meshes, fix it in the 2nd ring nut and knot it well. Cut the projecting part of the cord.



- e) Dismantling of the net is also done by rotation of the net holders through 90 degrees. If necessary use a thin screw driver.

### **3. Ground fixing**

The ground bars are equipped with boreholes of 25 mm which serve to fix the special anchoring systems for the goal. Different systems are available (see Sport-Thieme accessories).

The anchoring system is not part of the delivery. The use of the goal without corresponding anchoring system is at your own risk. If you do not use any anchoring system close both boreholes with the supplied caps for safety reasons. Use a mallet if necessary.

### **4. Maintenance, safety and storage instructions**

**This goal is constructed only for soccer matches and not for other purposes. Check all screwed fastenings before use and repeat it from time to time. It has to be protected against overturning at any time.**

**Do not climb net or goal frame. It is not allowed to fix additional parts or extensions at the goal frame which may impair the safety of the goal (according to DIN EN 16579).**

To avoid damage and misuse goals have to be stored secured and in an upright position when not in use.

Only use water for cleaning the surfaces. Do not use alcohol or any aggressive chemicals!